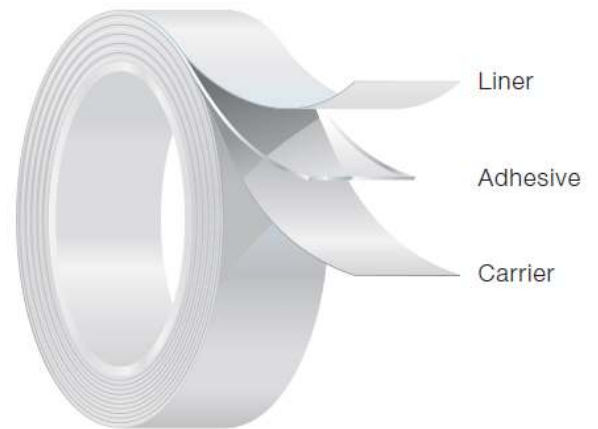


## TECHNICAL DATA SHEET

**Avery Dennison MED 5744** is a single-coated, white polyester nonwoven with an acrylic-based adhesive designed for up to 21-day wear-time. This product is soft, conformable, and breathable.

### TYPICAL APPLICATION

Designed for up to 21-day wear-time applications such as glucose monitors, insulin pumps, activity trackers, electrocardiogram monitors, and other mobile health and wellness products.



### FEATURES AND BENEFITS

- Breathable
- Conformable and flexible
- Demonstrated up to 21-day wear
- Biocompatible per ISO 10993
- Die-cuttable and easy to handle
- Sterilization compatibility with ethylene oxide (EO) and gamma irradiation

### PRODUCT INFORMATION

|                         | Typical Values |        | Description  |
|-------------------------|----------------|--------|--|
| Carrier Liner Thickness | 13 mils        | 330 µm | White polyester (PET) nonwoven                           |
| Adhesive Thickness      | 4 mils         | 102 µm | Acrylic-based adhesive designed for medical applications |
| Liner Thickness         | 3 mils         | 76 µm  | White super-calendered kraft                             |

PHYSICAL PROPERTIES (not intended as a specification)

|   | Test Method* | Typical Values †                |                 |
|---|--------------|---------------------------------|-----------------|
| 90-Degree Peel Adhesion on Polyethylene (PE)    | TDS-01       | 2.3 lbf/in                      | 10.1 N/25 mm    |
| 90-Degree Peel Adhesion on Stainless Steel (SS) | TDS-04       | > 8.0 lbf/in**                  | > 35.6 N/25mm** |
| Quick Stick                                     | TDS-05       | > 8.0 lbf/in**                  | > 35.6 N/25mm** |
| 90-Degree Liner Release                         | TDS-06       | 2.8 oz/in                       | 80.5 g/25 mm    |
| Finat Tack                                      | TDS-07       | 10.9 lbf/in                     | 48.5 N/25 mm    |
| Static Shear                                    | TDS-12       | > 10,000 minutes                |                 |
| MVTR  | TDS-16       | 64.0 g/m <sup>2</sup> per 24 hr |                 |

\*Test method information available upon request.

\*\*Adhesion to stainless steel is higher than the internal strength of the carrier.

† Refer to product specifications for material acceptance limits.

STORAGE AND SHELF LIFE

Two years when stored at 23°C (73°F), 50% relative humidity, out of direct sunlight, in original packaging.

IMPORTANT

Information on the above characteristics is based upon tests we believe to be reliable. The values given are typical values that vary according to application conditions. The values are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine prior to use the suitability of this material for their specific purposes. All Avery Dennison materials described herein are sold subject to Avery Dennison Conditions of Sales, a copy of which is available upon request.

To learn more about how our material and adhesive science expertise can help drive your next innovation, call:

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