

# total + care

**Extended Total Range of Solutions for the Medical Industry** 





# Custom Solutions from Concept to Commercial

Our commitment to be the leader in providing high-quality, high-performance coated films, foams and adhesives is demonstrated through our state-of-the-art laboratories, clean room capabilities, and multiple coating and converting line manufacturing facilities qualified in two continents.

Globally positioned, TC Transcontinental offers precise solutions to meet your design and application requirements, no matter the complexity.

Highly regarded with a proven track record, TC Transcontinental will be your partner to collaborate and develop an innovative solution for your product requirements. Together, we will implement a custom plan to deliver the quality you expect from initial lab work through commercialization while ensuring strict confidentiality.



Our ISO-certified manufacturing facilities in Europe and the USA provide high-performance products for the most challenging and sensitive medical and device components worldwide.



### Filling a Crucial Role in the Medical Supply Chain

#### Providing Advanced Medical Components

We specialize in an expansive breadth of Films, Foams, Adhesives, Conductive Films & Anti-Microbial Coatings.

# Through a Global Platform

Highly specialized global engineering, State of the Art Technology, 50+ years of Resin Expertise, & Product Development. To

Medical Advanced Wound
Care & IV Companies,
Device Manufacturers,
& Converters.

#### With Custom Solutions

Premium Branded Products
New Product Development
Contract & Toll Coating.

#### To Ultimately Create

End market wound care, IV and medical products that support the highest level of Brand Confidence, and optimizing Patient Comfort, Care and Healing.

Transcontinental Advanced Coatings recognized for over 50 years as a global leader in providing specialty films, foams, adhesives, and foils, including contract and toll coating. We are also a trusted R&D and manufacturing partner helping you bring your product to market. With shorter product life cycles and changing technologies, we offer a set of strategic options to enhance your flexibility without the added investment in equipment and workforce.

## Confidence SINGLE SOURCE SOLUTION

We are positioned to be your single source for all your medical component needs. Our capabilities include mixing, casting, laminating, converting, printing, product development, and R&D labs. This comprehensive range of services allows us to manage complex projects whilst providing our customers with the ability to mix and match attributes for the specific product component they require. This single-source solution streamlines our customer's supply chain allowing for increased efficiency throughout the product life cycle. Additionally, this provides our customers with business continuity and peace of mind by reducing administrative activities, inventory, waste management, warehousing, and transportation costs.

# Trust CUSTOMER-CENTRIC

Whether you require one of our branded products or need a custom solution, we can be relied upon as a dependable partner that respects confidentiality and ensures a secured brand reputation. Your success is our priority. We built our highly-respected business on trust acquired through years of providing consistent service, quality, solutions, and overall product excellence. We are dedicated to supporting each customer with our cross-functional, field-based support, including sales, operations, technology, and R&D.

## Value PRODUCT EXCELLENCE

We understand that high-performing products will contribute to manufacturers' and converter's bottom line and support brand security. Certified ISO process controls, camera quality checks, cleanroom environments, robust design, and state-of-the-art technology affirms product consistency and uniformity, contributing to lowered waste and optimized customer profitability. Our films and coatings have track-record performance for proven manufacturing yields and performance.

An overall commitment to excellence, an innovation mindset, an expansive product range, an advanced technology platform, and expertise in resin development contribute to securing your brand reputation.



INNOVATION VITALITY

Innovation is a core value that drives our organization, and it is in our business DNA. Customer collaboration and the desire to anticipate evolving needs push us to expand our core products and process technology. We leverage innovation to solve problems with a cross-functional approach to predict the future needs of the medical industry. We crafted our innovative product portfolio of patented technology to meet the highest level of performance requirements: breathability, waterproofness, conformability, conductivity, anti-microbial, and more.

# Insight

MARKET EXPERTISE

We manufacture several million square meters a year of the most advanced wound care, IV, and medical device components available to brand owners and medical product manufacturers alike. Our experience has contributed to an intimate knowledge of the medical industry's unique needs, including the pertinence of confidentiality, sterility, regulatory requirements, innovation, and reliability. We respect the imperatives of the industry and value our critical role in the healthcare supply chain, which ultimately will directly contribute to our customer's brand and reputation within the different markets.



# total + care

Extended Total Range of Solutions for the Medical Industry



#### **Products:**

- Polyurethane Films
- Foams
- Flood coated and pattern coated, acrylic & water-based adhesives

The inspire® brand reflects 30 years of development and manufacturing expertise within the medical market. The trusted inspire® portfolio offers various medical coating components for wound care, ostomy, IV, and medical devices, from ultra-thin polyurethane films and foams to innovative medical-grade adhesives.



#### **Products:**

- CE Gloss High-Performance Hardcoated Polyester Films
- LT Digital High-Performance Hardcoated Polyester Films
  - w/SteriTouch® Antimicrobial Technology

We developed our reflex™ range of high-performance graphic overlay and protection films to meet the exacting requirements of HMI, Membrane Touch Switch, Fascia, Durable Label, and electronic display manufacturers. The growth

For over 50 years, global manufacturers and brands have chosen and trusted TC Transcontinental Advanced Coatings to deliver high-performance medical components for advanced wound care, IV, and medical devices.

Our focus is to be the leading provider for your medical component needs with our Total Care comprehensive range of products.



of harmful bacteria, mold, and fungi by incorporating a silver-based anti-microbial additive from Steritouch.® We have designed optimal performance characteristics such as anti-microbial functionality, hardness, scratch & chemical resistance, embossing, and extensive switch life capability while maintaining the ability to die-cut technically challenging parts. The LT Digital Hardcoated films provide anti-microbial functionality to eliminate the growth of harmful bacteria, mold, and fungi by incorporating a silver-based anti-microbial additive from Steritouch®.



#### **Products:**

- Medical Electrodes
- Electrocardiogram (ECG/EKG)
- Defibrillation Electrodes (AED)
- TENS for Stimulus

Our z-flo® carbon and silver-coated conductive films provide uniformly dispersed surface, high-performance three-axis (x-y-z) conductivity and reliability making our z-flo® films ideal for use in various compact and lightweight medical diagnostics and treatment devices such as electrodes for patient monitoring, defibrillation, and muscle stimulation.





We developed our lines of breathable, bacterial barrier, polyurethane films for professional wound care, IV & Post Op products, support of patient comfort, healing, and improved clinical outcome.

The Total Care Excellence line of premium polyurethane films is custom manufactured to meet your exact needs and provides exceptional performance for the medical product manufacturer.

#### **Options:**

Clear, Pink, Beige, or White, and can be single printed with FDA-approved inks.

Available with either filmic or paper casting liners

Available in Master Rolls or slit to specification

#### **Ideal Applications**

Advanced wound care, IV dressings, Post Op Dressings, Flat Film Dressings, Consumer acne care dressings such as backing film for hydrophilic foams, hydrocolloid dressings and adhesive coated secondary wound dressings.

#### **Total Care Excellence Offering**

- Single or Multi-Layer
- Polyurethane Films
- Adhesive Coated Films
- Pattern Coated Films

#### **Ideal Markets**

- Advanced Wound Care
- IV
- Post Op Surgery
- Consumer
- Skin Care



#### **Performance Features**

Custom Crafted Printable Breathable Bacterial Barrier

Conformable Waterproof

Adaptive Adhesive Strength Good Transparency

#### **Advantages**

Designed to Meet Your Exact Needs Ability to Brand Supports Wound Healing Helps to Mitigate Infection

Patient Comfort (dressing remains in place longer) Withstands Patient Washing/Showering

Gently Removed from Skin Visualization

#### **Polyurethane Films**













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Product Description	PU Film Thickness	Casting Liner Release Force	MVTR Upright	Tensile Strength	Elongation	Product Codes & Available Colours
	(μ)	(N/25mm)	(g/m2/24hrs)	(N/25mm)	(%)	
PU Film on a Paper Liner	15μ	0.12	3500	12.5	440	Inspire 2151 (Clear) Inspire 2150 (Pink)
PU Film on a Polyester Liner	20μ	0.12	3000	20	475	Inspire 1201 (Clear) Inspire 1206 (Pink)
PU Film on a Paper Liner	30µ	0.12	2600	27.5	475	Inspire 2301 (Clear) Inspire 2350 (Pink) Inspire 2340 (Beige) Inspire 2370 (White)
PU Film on a Filmic Liner	30µ	0.12	2300	35	500	Inspire 1301 (Clear)
PU Film on a Filmic Liner	30µ	0.12	2600	27.5	475	Inspire 2304 (Clear) Inspire 2352 (Pink)
PU Film on a Paper Liner	60µ	0.15	1700	77	825	Inspire 2601 (Clear) Inspire 2650 (Pink)



#### Polyurethane Films & Flood Coated Adhesive



















Flood Coated Adnesive									
Product Description	PU Film Thickness	Casting Liner Release Force	MVTR Upright	Tensile Strength	Elongation	Typical Adhesion to Steel	Adhesive Deposit	PSA Liner Release	Product Codes & Available Colours
	(μ)	(N/25mm)	(g/m2/24hrs)	(N/25mm)	(%)	(N/25mm)	(g/m2)	(N/25mm)	
PU Film on a Filmic Liner with High Tack PSA on a Paper Liner	30µ	0.15	600	27.5	475	19	40	0.05	Inspire 2327 (Clear)
PU Film on a Filmic Liner with Medium Tack PSA on a Paper Liner	30µ	0.15	600	27.5	475	13	40	0.05	Inspire 2332 (Clear) Inspire 2351 (Pink)
PU Film on a Filmic Liner with Breathable PSA on a Paper Liner	30µ	0.14	1400	35	500	19	25	0.04	Inspire 1305 (Clear)
PU Film (no liner) with Medium Tack PSA on a Paper Liner	60µ	No Liner	450	>50	800	13	40	0.06	Inspire 2640 (Clear)





### Polyurethane Films & Pattern Coated Adhesive























Pattern Coated Adnesive									
Product Description	PU Film Thickness	Casting Liner Release Force	MVTR Upright	Tensile Strength	Elongation	Typical Adhesion to Steel	Adhesive Deposit	PSA Liner Release	Product Codes & Available Colours
	(µ)	(N/25mm)	(g/m2/24hrs)	(N/25mm)	(%)	(N/25mm)	(g/m2)	(N/25mm)	
PU Film on a filmic Liner with a Medium Tack 75% Pattern Coated PSA on a Paper Liner	20μ	0.12	2500	20	475	17	18	0.06	Inspire 1201P (Clear)
PU Film on a filmic Liner with a Medium Tack 75% Pattern Coated PSA on a Paper Liner	30μ	0.2	1500	27.5	475	17	18	0.1	Inspire 2375P (Clear) Inspire 2371P (Pink)
PU Film on a filmic Liner with a High Tack 50% Pattern Coated PSA	30μ	0.2	2000	27.5	475	8	12	0.1	Inspire 2376P (Pink)







Our premium range extension of the inspire® line comprises our newly-developed, thin-gauge, medical polyurethane films. These are the next generation in advanced wound care films, these innovative, specialty films provide ultra-breath ability and conformability.

The inspire® Total Care Ultra-Breathable line of value-enhancing films delivers quality, design, and performance without compromise.

#### **Options**

Available in Master Roll format or slit Available on a variety of liners

#### **Ideal Applications**

Advanced Wound Care, IV dressings, Post Op Dressings, Flat Film Dressings, Consumer acne care dressings such as ACNE patches, backing film for hydrophilic foams and adhesive coated secondary wound dressings.

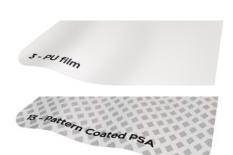


#### **Ultra Breathable Offering**

- Polyurethane Films
- Adhesive Coated Films
- Pattern Coated Pressure-sensitive Adhesive

#### **Ideal Markets**

- IV
- Post Op Surgery
- Consumer and Skincare



#### **Performance Features**

Ultra-Breathable (+2000 to 3000+ MVTR)Printable Ultra-Thin (Single-Layer) Bacterial Barrier

Waterproof

Adaptive Adhesive Strength

Good transparency, exceptional matte surface

#### **Advantages**

Supports Wound Healing Conforms to Challenging Areas with Comfort Helps to Reduce Infection

Withstands Patient Washing/ShoweringWithstands

Gently Removes from Skin, reducing the risk of Medical Adhesive Related Skin Injuries (MARSI)

Visualization through Dressing





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Polyurethane Films 0.08 3600 16 630 20μ PU Film on a Filmic Liner Inspire 1270 (Clear) \*\*\*\* \*\*\*\* 1 H V Szzz PU Film on a 1 Sided Siliconised Polyurethane Films Inspire 1285 (Clear) 20μ 0.07 3600 16 600 PU Film on a 2 Sided Siliconised Paper Liner Inspire 1290 (Clear) PU Film on a 2 Sided Siliconised 30μ 0.04 3600 16 600 nspire 1290LR (Clear) Paper Liner  $\bigcirc$ 0.1 22 3200 570 30μ PU Film on a 1 Sided Siliconised Paper Liner Inspire 2285 (Clear) 0.1 3200 22 570 30μ PU Film on a Paper Liner Inspire 2286 (Clear) Inspire 2287 (Pink)

Polyurethane Films & Pattern Coated Adhesive



















Polyurethane Films & **Pattern Coated** 





















Adhesive									-	
Product Description	PU Film Thickness (µ)	Casting Liner Release Force (N/25mm)	MVTR Upright (g/m2/24hrs	Tensile Strength (N/25mm)	Elongation (%)	Typical Adhesion to Steel (N/25mm)	Adhesive Deposit (g/m2)	PSA Liner Release (N/25mm)	Product Codes &	Available Colours
PU Film on a Filmic Liner with with a Medium Tack 75% Pattern Coated PSA on a Glassine Liner	20µ	0.1	2850	16	600	9	19	0.06	Inspire 1270P (Clear)	
PU Film on a 1 Sided Siliconised Paper Liner with a Medium Tack 75% Pattern Coated PSA on a 30µ Polyester Liner	20μ	0.09	2850	16	600	9	19	0.06	Inspire 1285P (Clear)	
PU Film on a 2 Sided Siliconised Paper Liner with a Medium Tack 75% Pattern Coated PSA on a 30µ Polyester Liner	20μ	0.09	2850	16	600	9	19	0.06	Inspire 1290P (Clear)	
PU Film on a 1 Sided Siliconised Paper Liner with a Medium Tack 75% Pattern Coated PSA on a 30µ Polyester Liner	30µ	0.12	2450	22	570	9	19	0.06	Inspire 2285P (Clear)	
PU Film on a Polyslick Liner with a Medium Tack 75% Pattern Coated PSA on a 30µ Polyester Liner	30µ	0.12	2450	22	570	9	19	0.06	Inspire 2286P (Clear)	Inspire 2287P (Pink)







The inspire® brand of polyurethane foams is developed for professional wound care products where soft cushioning, insulation, and ease of application are required.



#### **Foam Offering**

• Available with a polyurethane film top layer

#### **Ideal Markets**

- Wound Care
- Consumer

#### **Options**

Available in Master Rolls or Slit to Specification

#### **Ideal Applications**

Advanced Wound Care





#### **Performance Features**

Exceptionally Soft Feel
Cushioning and Insulating Characteristics
Low Coefficient of Friction

The outer film provides a bacterial barrier, and an easy clean surface

Used to create dressings that can be applied without the need for support films/papers

#### **Advantages**

Patient Comfort Extensible Flexible

Helps to Reduce Infection

Value













Product Description	PU Film/Foam Thickness (μ)	Casting Liner Release Force (N/25mm)	MVTR Upright (g/m2/24hrs	Tensile Strength (N/25mm)	Elongation (%)	Product Codes & Available Colours				
15μ Clear PU Film & 235μ Pink PU Foam on a paper casting Liner	250μ	0.15	2500	25	450	Inspire 7252 (Clear)	Inspire 7256 (Light Brown)	Inspire 7250 (Beige)	Inspire 7251 (White)	Inspire 7252 (Pink)
15μ Clear PU Film & 235μ Pink PU Foam on a paper casting Liner	250μ	0.15	4000	21	400					Inspire 7255 (Pink)
15μ Clear PU Film & 385μ Pink PU Foam on a paper casting Liner	400μ	0.15	1500	30	450	Inspire 7242 (Clear)		Inspire 7240 (Beige)	Inspire 7241 (White)	Inspire 7242 (Pink)





# Conductive Films and Foils for Conductivity and Reliability

The z-flo® brand of Advanced Coatings is recognized and trusted worldwide for delivering high-performance conductivity and reliability for advanced medical diagnostic. Lightweight and high performing, our carbon-filled polymeric films with or without additional silver coatings exhibit high conductivity, will not flake, and are unaffected by humidity.

Their precise coating, uniformly dispersed conductivity, and "through" conductivity (in the z-direction) make our films ideal for use in a variety of compact and lightweight medical diagnostics and treatment devices.



Available as master roll or slit to specification

#### **Ideal Applications**

Muscle Stimulation, Patient Monitoring, Transdermal Drug Delivery, and use in other diagnostic devices where z-direction conductivity is required

- Stimulator Electrodes: Vinyl and Silver-Coated Vinyl
- Transcutaneous Electrical Nerve Stimulation (TENS)
- Neuromuscular Electrical Stimulation (NMES)
- Monitoring Electrodes: Vinyl and Silver-Coated Vinyl
- EEG and Other Medical Monitoring Vinyl
- Defibrillation Electrodes: Silver/Silver Chloride Coated Vinvl
- Iontophoresis Electrodes: Vinyl and Silver-Coated Vinyl
- Transdermal Drug Delivery Applications



#### z-flo® Offering

Conductive Vinyl
Silver Coated Vinyl
Silver/Silver Coated Vinyl

#### **Ideal Markets**

Medical Electrodes





#### **Performance Features**

Uniformly dispersed, high conductivity "Through" conductivity

Lightweight
Low-cost and high-performing
Unaffected by humidity
Resist corrosion and attach by chemicals
Provide adhesion for coatings or laminations

#### **Advantages**

Ultra reliability

Ideal for use in compact & lightweight devices Value and dependability Will not flake











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Product Code	Product Description	Structure	Sides Coated	Total Caliper	Resistivity at 24°C	Base Weight	Tensile Strength
				(mils)	(ohms/sq)	(g/m^2)	
1150	Conductive Vinyl	Carbon/Vinyl Film	N/A	1.60 (41um)	<120	19.2	>5
1153	Conductive Vinyl	Carbon/Vinyl Film	N/A	1.75 (44 um)	<120	22	>5
2267	Conductive Vinyl	Carbon/Vinyl Film	N/A	2.35 (60um)	<75	74.9	>6
2252	Conductive Vinyl	Carbon/Vinyl Film	N/A	4.0 (102um)	<50	127.5	>12
4204	Silver Coated Conductive Vinyl Substrate	2267 + Silver	1	2.5 (64um)	<2.0	83.7	
4206	Silver Coated Conductive Vinyl Substrate	2267 + Silver	1	2.4 (61um)	<4.0	77.5	
4401	Silver Coated Conductive Vinyl Substrate	2252 + Silver	1	4.2 (107um)	<4.0	138.7	
4402	Silver Coated Conductive Vinyl Substrate	2252 + Silver	1	4.1 (104um)	<2.0	136.3	
6355	Silver with Silver/Silver Chloride Coated Vinyl Substrate	2267 + Silver +Silver/Silver Chloride	1	2.4 (61um)	<10	79.3	
6404	Silver with Silver/Silver Chloride Coated Vinyl Substrate	2252 + Silver +Silver/Silver Chloride	1	4.1 (104um)	<10	131.9	
8201	Silver/Silver Chloride Coated Conductive Vinyl Substrate	2267 +Silver/Silver Chloride	1	2.4 (61um)	<10	79.3	
8403	Silver/Silver Chloride Coated Conductive Vinyl Substrate	2252 +Silver/Silver Chloride	1	4.1 (104um)	<10	131.9	
7403	Silver Side "A" - Silver/Silver Chloride Side "B"	Conductive Vinyl Substrate	2	4.3 (109um)	<2	135	







#### **Hard Coated Polyester Film**

We developed our line of reflex<sup>TM</sup> branded hard coated polyester films to meet the requirements of screen printers, membrane touch switches, fascia-panel manufacturers, and their end-users.

We have designed optimal performance characteristics in hardness, chemical resistance, the ability to be embossed, and extensive switch life capability while maintaining the ability to die-cut technically challenging parts.

#### **Options**

#### **CE Gloss Hard Coated Polyester Film**

Optical grade, highly stabilized polyester film, with a proprietary hard coat formulation that is water clear on one side, coupled with a print receptive coating on the second side, suitable for both solvent and UV screen print inks.

#### LT Digital Hard Coated Polyester Film

It is a high-performance overlay film designed for HMI and other printed graphic applications where tight registration tolerance is required. It can be embossed, displays outstanding color acuity when printed, is chemical resistant, and provides an excellent print receptive surface for UV InkJet printing technology.

#### SteriTouch® Anti-microbial Technology

Our reflex LT Digital Hardcoated films provide anti-microbal functionality to eliminate the growth of harmful bacteria, mold, and fungi; this is achieved by incorporating a sliver-based anti-microbial additive from SteriTouch®. This anti-microbial additive is especially ideal for touch panels used in hygienic healthcare settings where it is imperative to keep bacteria and mold to a minimum.

#### **Ideal Applications**

HMI, Membrane Touch Switch, Fascia, Durable Label, and Electronic Displays



#### reflex™ Offering

CE Gloss LT Digital

SteriTouch® anti-microbial technology

#### **Ideal Markets**

Medical electronic displays
Medical membrane touch switches
Medical human-machine interfaces (HMI)



#### **Performance Features**

Embossable Chemical resistant Excellent print receptive surface Anti-microbial functionality EPA and FDA approval Biocidal Products Regulation

#### **Advantages**

Displays outstanding color acuity when printed Durable
Compatible for UV Inkjet printing technology

Eliminates growth of bacteria, mold, and fungi Approved for use in medical devices Approved for use in EU

























Product	Total Thickness	Antimicrobial	Light Transmission	Gardiner Haze	Yellowness Index	Gloss	Switch Test	Tabar Abrader		Non-Embossed Usage Temperature	Machine Direction	Transverse Direction	Flammability
	μm		%	%		%	million	%	В	°C	%	%	
CE Gloss 175	185	N/A	92	0.74	1.8	166	>3	2	5	-190	-0.15	0 +/-0.05	VTM-2
LT Digital 175	195	SteriTouch	87	58	2.2	15	>5	3	4	-160	-0.3	-0.1 +/-0.1	VTM-2
CE Gloss 125	135	N/A	92	0.7	1.8	166	>3	2	5	-190	-0.15	0 +/-0.05	VTM-2
LT Digital 125	145	SteriTouch	87	58	2.2	15	>5	3	4	-160	-0.3	-0.1 +/-0.1	VTM-2

Mar Resistance	Volume Resistivity	Surface Resistivity	Dielectric Strength
ЗН	10^15 ohm/m	10^15 ohm/m	125 kV/mm





# SteriTouch

#### **Introducing SteriTouch®**

SteriTouch® is an established global brand in antimicrobial technology.

An antimicrobial product will restrict the growth of bacteria, fungi and mould. SteriTouch® harnesses the antimicrobial properties of silver to create additives for use in almost any material, from plastics and rubber to paints and fabrics, where odour, performance or aesthetics are a concern.

#### **How It Works**

Once SteriTouch® has been incorporated into a material it is essentially there to stay. Ionic silver based additives will not lose efficacy due to leaching or migration, and since they are evenly dispersed throughout the material even scratches and abrasion do not affect the antimicrobial performance.

#### Is it safe?

One of the greatest concerns among consumers is, understandably, the safety of additives found in the products they buy.

Most products offering SteriTouch® protection use an additive based on ionic silver, which holds extensive approvals including those for food contact. All of the active components used are supported on the Biocidal Product Regulations.



#### **Did You Know?**

The antimicrobial performance of the end product is confirmed by independent testing to the international standards IIS Z 2801 and ISO 22196.

inspire® Excellence Polyu	rethane Film	ns				
Product Description	PU Film Thickness	Casting Liner Release Force	MVTR Upright	Tensile Strength	Elongation	Product Codes & Available Colours
	(μ)	(N/25mm)	(g/m2/24hrs)	(N/25mm)	(%)	
PU Film on a Paper Liner	15μ	0.12	3500	12.5	440	Inspire 2151 (Clear) Inspire 2150 (Pink)
PU Film on a Polyester Liner	20μ	0.12	3000	20	475	Inspire 1201 (Clear) Inspire 1206 (Pink)
PU Film on a Paper Liner	30µ	0.12	2600	27.5	475	Inspire 2301 (Clear) Inspire 2350 (Pink) Inspire 2340 (Beige) Inspire 2370 (White)
PU Film on a Filmic Liner	30µ	0.12	2300	35	500	Inspire 1301 (Clear)
PU Film on a Filmic Liner	30µ	0.12	2600	27.5	475	Inspire 2304 (Clear) Inspire 2352 (Pink)
PU Film on a Paper Liner	60µ	0.15	1700	77	825	Inspire 2601 (Clear) Inspire 2650 (Pink)

inspire® Excellence Polyui	rethane Filn	ns & Flood C	oated Adhes	ive						
Product Description	PU Film Thickness	Casting Liner Release Force	MVTR Upright	Tensile Strength	Elongation	Typical Adhesion to Steel	Adhesive Deposit	PSA Liner Release	Product Codes & A	vailable Colours
	(μ)	(N/25mm)	(g/m2/24hrs)	(N/25mm)	(%)	(N/25mm)	(g/m2)	(N/25mm)		
PU Film on a Filmic Liner with High Tack PSA on a Paper Liner	30µ	0.15	600	27.5	475	19	40	0.05	Inspire 2327 (Clear)	
PU Film on a Filmic Liner with Medium Tack PSA on a Paper Liner	30µ	0.15	600	27.5	475	13	40	0.05	Inspire 2331 (Clear)	Inspire 2351 (Pink)
PU Film on a Filmic Liner with Breathable PSA on a Paper Liner	30µ	0.14	1400	35	500	19	25	0.04	Inspire 1305 (Clear)	
PU Film (no liner) with Medium Tack PSA on a Paper Liner	60µ	No Liner	450	>50	800	13	40	0.06	Inspire 2640 (Clear)	

inspire® Excellence Polyu	rethane Film	ns & Pattern	<b>Coated Adh</b>	esive						
Product Description	PU Film Thickness	Casting Liner Release Force	MVTR Upright	Tensile Strength	Elongation	Typical Adhesion to Steel	Adhesive Deposit	PSA Liner Release	Product Codes & A	vailable Colours
	(μ)	(N/25mm)	(g/m2/24hrs)	(N/25mm)	(%)	(N/25mm)	(g/m2)	(N/25mm)		
PU Film on a filmic Liner with a Medium Tack 75% Pattern Coated PSA on a Paper Liner	20μ	0.12	2500	20	475	17	18	0.06	Inspire 1201P (Clear)	
PU Film on a filmic Liner with a Medium Tack 75% Pattern Coated PSA on a Paper Liner	30µ	0.2	1500	27.5	475	17	18	0.1	Inspire 2375P (Clear)	Inspire 2371P (Pink)
PU Film on a filmic Liner with a High Tack 50% Pattern Coated PSA on a Paper Liner	30µ	0.2	2000	27.5	475	8	12	0.1		Inspire 2376P (Pink)

inspire® Ultra Breathable	Polyuretha	ne Films					
Product Description	PU Film Thickness (μ)	Casting Liner Release Force (N/25mm)	MVTR Upright (g/m2/24hrs	Tensile Strength (N/25mm)	Elongation (%)	Product Codes & Available	Colours
PU Film on a Filmic Liner	20μ	0.08	3600	16	630	Inspire 1270 (Clear)	
PU Film on a 1 Sided Siliconised Paper Liner	20μ	0.07	3600	16	600	Inspire 1285 (Clear)	
PU Film on a 2 Sided Siliconised Paper Liner	20μ	0.07	3600	16	600	Inspire 1290 (Clear)	
PU Film on a 2 Sided Siliconised Paper Liner	30µ	0.04	3600	16	600	Inspire 1290LR (Clear)	
PU Film on a 1 Sided Siliconised Paper Liner	30µ	0.1	3200	22	570	Inspire 2285 (Clear)	
PU Film on a Paper Liner	30µ	0.1	3200	22	570	Inspire 2286 (Clear)	Inspire 2287 (Pink)

inspire® Ultra Breathable Polyurethane Films & Pattern Coated Adhesive										
Product Description	PU Film Thickness (μ)	Casting Liner Release Force (N/25mm)	MVTR Upright (g/m2/24hrs	Tensile Strength (N/25mm)	Elongation (%)	Typical Adhesion to Steel (N/25mm)	Adhesive Deposit (g/m2)	PSA Liner Release (N/25mm)	Product Codes & Available Colours	
PU Film on a Filmic Liner with with a Medium Tack 75% Pattern Coated PSA on a Glassine Liner	20μ	0.1	2850	16	600	9	19	0.06	Inspire 1270P (Clear)	
PU Film on a 1 Sided Siliconised Paper Liner with a Medium Tack 75% Pattern Coated PSA on a 30µ Polyester Liner	20μ	0.09	2850	16	600	9	19	0.06	Inspire 1285P (Clear)	
PU Film on a 2 Sided Siliconised Paper Liner with a Medium Tack 75% Pattern Coated PSA on a 30µ Polyester Liner	20μ	0.09	2850	16	600	9	19	0.06	Inspire 1290P (Clear)	
PU Film on a 1 Sided Siliconised Paper Liner with a Medium Tack 75% Pattern Coated PSA on a 30µ Polyester Liner	30µ	0.12	2450	22	570	9	19	0.06	Inspire 2285P (Clear)	
PU Film on a Siliconized Paper Liner with a Medium Tack 75% Pattern Coated PSA on a 30µ Polyester Liner	30µ	0.12	2450	22	570	9	19	0.06	Inspire 2286P (Clear)	Inspire 2287P (Pink)

inspire® Foam											
<b>Product Description</b>	PU Film/Foam Thickness (μ)	Casting Liner Release Force (N/25mm)	MVTR Upright (g/m2/24hrs	Tensile Strength (N/25mm)	Elongation (%)	Product Codes & Available Colours					
15µ Clear PU Film & 235µ Pink											
PU Foam on a paper casting	250µ	0.15	2500	25	450						
Liner						Inspire 7256 (Light Brown)	Inspire 7250 (Beige)	Inspire 7251 (White)	Inspire 7252 (Pink)		
15µ Clear PU Film & 235µ Pink											
PU Foam on a paper casting	250µ	0.15	4000	21	400						
Liner									Inspire 7255 (Pink)		
15µ Clear PU Film & 385µ Pink											
PU Foam on a paper casting	400µ	0.15	1500	30	450						
Liner							Inspire 7240 (Beige)	Inspire 7241 (White)	Inspire 7242 (Pink)		





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