# TECHNICAL DATA SHEET

## MED 6506SI

# Double-Coated, Trilaminate PU Film with a Soft Silicone Adhesive

MED 6506SI is a double-coated, transparent polyurethane film with a soft silicone adhesive (SSA) to adhere to the skin, and a synthetic rubber adhesive with good initial tack and adhesion that is suitable for a wide variety of materials. The softness, conformability, and the repositionability of the silicone adhesive offers a high degree of user comfort.

The fully-coated silicone adhesive side of the roll is supplied with a blue LDPE release liner. The synthetic rubber adhesive contains a blue/green paper liner.

### TYPICAL APPLICATION

Designed for conversion as a silicone wound contact layer (SWCL) into multi-layered advanced wound care dressings. Application areas also include patient monitoring, wearables, and ostomy flanges.

### **FEATURES AND BENEFITS**

- Gentle and soft adhesion to the skin
- Repositionable with minimal pain on removal
- Secure fixation
- Transparent
- Conformable and flexible
- Non irritating, non sensitizing, skin friendly
- Atraumatic removal with minimal epidermal stripping
- EtO sterilizable

# BLUE LDPE RELEASE LINER SOFT SILICONE ADHESIVE TRANSPARENT POLYURETHANE FILM SYNTHETIC RUBBER KRAFT PAPER LINER

| Product Construction                  |                 |        |                                                             |  |  |  |
|---------------------------------------|-----------------|--------|-------------------------------------------------------------|--|--|--|
|                                       | TYPICAL VALUES* |        | DESCRIPTION                                                 |  |  |  |
| CARRIER THICKNESS                     | 1.6 mils        | 40 µm  | Transparent polyether polyurethane film                     |  |  |  |
| SILICONE ADHESIVE COAT WEIGHT         | 150 gsm         |        | Soft silicone adhesive designed for medical applications    |  |  |  |
| SYNTHETIC RUBBER ADHESIVE COAT WEIGHT | 40 gsm          |        | Synthetic rubber adhesive designed for medical applications |  |  |  |
| LINER THICKNESS                       | 4.0 mils        | 100 µm | Blue LDPE                                                   |  |  |  |
| RELEASE LINER THICKNESS               | 3.4 mils        | 85 µm  | Blue/green super-calendered glassine paper                  |  |  |  |

<sup>\*</sup>Refer to product specifications for material acceptance limits.



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| Physical Properties [Not intended as a specification]  |              |                 |              |  |  |  |
|--------------------------------------------------------|--------------|-----------------|--------------|--|--|--|
|                                                        | TEST METHOD* | TYPICAL VALUES† |              |  |  |  |
| SILICONE ADHESIVE COAT WEIGHT                          | TM043        | 150 gsm         |              |  |  |  |
| SILICONE PEEL ADHESION (POLYCARBONATE PLATE)           | TM040        | >0.5 N/25 mm    |              |  |  |  |
| SILICONE LINER RELEASE                                 | TM020        | 0.15 N/25 mm    |              |  |  |  |
| SYNTHETIC RUBBER PEEL ADHESION (STAINLESS STEEL PLATE) | TDS-03       | 7.0 lbf/in      | 32.0 N/25 mm |  |  |  |
| SYNTHETIC RUBBER LINER RELEASE                         | TDS-06       | 1.6 oz/in       | 25 g/25mm    |  |  |  |

<sup>\*</sup>Test method information available upon request.

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To learn more about how our material and adhesive science expertise can help drive your next innovation, call us

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<sup>†</sup>Refer to product specifications for material acceptance limits.