# TECHNICAL DATA SHEET

### MED 5504

# Single-Coated Film

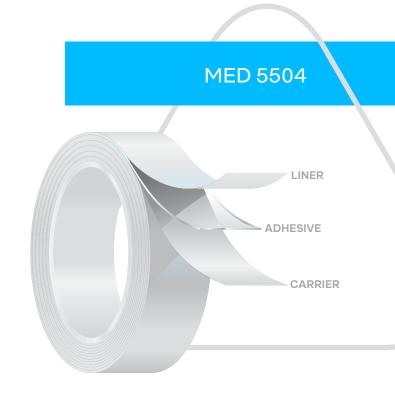
MED 5504 is a single-coated, pliable, transparent and conformable vinyl film with an acrylic adhesive. This product's conformability offers a high degree of user comfort, while its transparency allows for site visibility; in some applications, it can act as a barrier to assist in decreasing the risk of bacterial infections.

#### **TYPICAL APPLICATION**

Designed for mounting electromedical, ostomy and other devices to the skin for sustained periods.

#### **FEATURES AND BENEFITS**

- Conformable and transparent
- Moisture resistant
- Bacterial barrier
- High adhesion to skin
- Die-cuttable
- Gamma and EtO sterilizable



Product Construction						
	TYPICAL VALUES*		DESCRIPTION			
CARRIER THICKNESS	5 mils	125 µm	Transparent vinyl film			
ADHESIVE THICKNESS	2 mils	50 µm	Acrylic adhesive designed for medical applications			
RELEASE LINER THICKNESS	3.2 mils	80 µm	Single-coated kraft			



<sup>\*</sup>Refer to product specifications for material acceptance limits.

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Physical Properties [Not intended as specification]					
	TEST METHOD*	TYPICAL VALUES†			
PEEL ADHESION ON POLYETHYLENE	TDS-01	0.8 lbf/in	3.5 N/25 mm		
PEEL ADHESION ON STAINLESS STEEL	TDS-03	4 lbf/in	18.2 N/25 mm		
LINER RELEASE	TDS-06	1.8 oz/in	36 g/25 mm		
FINAT TACK	TDS-07	4 lbf/in	17 N/25 mm		
DYNAMIC SHEAR	TDS-10	14 lbf/in	60 N/25 mm		
ELONGATION					
MACHINE DIRECTION	TDS-15	250%			
CROSS DIRECTION	TDS-15	400%			
LOAD AT BREAK					
MACHINE DIRECTION	TDS-15	16.5 lbf/in	75 N/25 mm		
CROSS DIRECTION	TDS-15	17.5 lbf/in	79 N/25 mm		

<sup>\*</sup>Test method information available upon request.

STORAGE AND SHELF LIFE: Two years when stored at 23°C (73°F), 50% relative humidity, out of direct sunlight, in original packaging.

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To learn more about how our material and adhesive science expertise can help drive your next innovation, call us

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<sup>†</sup>Refer to product specifications for material acceptance limits.