TECHNICAL DATA SHEET

MED 5504/60 HCW Single-Coated Film

MED 5504/60 HCW is a single coated pliable, transparent and conformable vinyl film with an acrylic adhesive. This product's conformability offers a high degree of user comfort, while its transparency allows for site visibility; in some applications, it can act as a barrier to assist in decreasing the risk of bacterial infections.

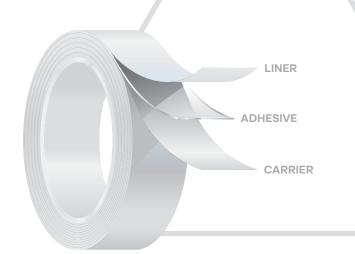
TYPICAL APPLICATION

Designed for electrode applications.

FEATURES AND BENEFITS

- Transparent
- Breathable
- High adhesion

MED 5504/60 HCW



Product Construction					
	TYPICAL VALUES*		DESCRIPTION		
CARRIER THICKNESS	5 mils	125 µm	Transparent vinyl film		
ADHESIVE THICKNESS	3 mils	75 µm	Acrylic adhesive designed for medical applications		
RELEASE LINER THICKNESS	3.2 mils	80 µm	Single-coated kraft		



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Physical Properties [Not intended as specification]					
	TEST METHOD*	TYPICAL VALUES [†]			
PEEL ADHESION ON POLYETHYLENE	TDS-01	0.9 lbf/in	4 N/25 mm		
PEEL ADHESION ON STAINLESS STEEL	TDS-03	4.1 lbf/in	18 N/25 mm		
LINER RELEASE	TDS-06	1 oz/in	36 g/25 mm		
FINAT TACK	TDS-07	4 lbf/in	18 N/25 mm		
DYNAMIC SHEAR	TDS-10	11 lbf/in	50 N/25 mm		
ELONGATION					
MACHINE DIRECTION	TDS-15	200%			
CROSS DIRECTION	TDS-15	375%			
LOAD AT BREAK					
MACHINE DIRECTION	TDS-15	16.5 lbf/in	74 N/25 mm		
CROSS DIRECTION	TDS-15	16.5 lbf/in	74 N/25 mm		

*Test method information available upon request.

[†]Refer to product specifications for material acceptance limits.

STORAGE AND SHELF LIFE: Two years when stored at 23°C (73°F), 50% relative humidity, out of direct sunlight, in original packaging.

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To learn more about how our material and adhesive science expertise can help drive your next innovation, call us

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