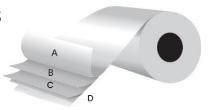


3M Medical Materials & Technologies

Product Number 1587

3M™ DC Medical Gentle "2-in-One" Differential PET Film Tape

Effective: December 2020 Supersedes all previous versions



Features and Benefits:

- Non-Sensitizing per ISO:10993-10
 One side Acrylic, one side Syn. Rubber PSA
- Clear, Strong Film Carrier
 EtO & Irradiation Sterilization Compatible¹
- Excellent Adhesion to a wide range of substrates for Construction and Attachment to Skin

Composition: Tape is typically ~3.1 mils [~0.08 mm] thick without release liner.

A-Paper Liner 62 lbs. Bleached Kraft Paper, DC Si Rel. (3.6 mils/0.09mm)

B-Acr Adhesive Non-tackified Acrylic-based Pressure Sensitive Adhesive

C-PET Carrier 0.5 mil (0.01 mm) Clear Polyester Film Carrier

D-SR Adhesive Synthetic Rubber-based PSA (Faceside)

<u>Please note</u> - The following technical information should be considered representative or typical only and should <u>not</u> be used for specification purposes.

Typical Properties: *Included on CofA, if requested for orders.

*Adhesion to Stainless Steel,	
180 deg Peel; Syn. rubber, Face side	140 ounces/inch width (38.9 N/25.4 mm width)
Non-tackified acrylic, Liner side	22 ounces/inch width (6.1 N/25.4 mm width)
*Liner Release, 180° Peel	8 gm/inch width (0.12 N/25.4 mm width)

3M test methods are available upon request.

Roll Description: Tape supplied on 3-inch (7.6 cm) diameter cores. Wound Liner side out.

Length, Maximum	700 yards (640 meters)
Width, Maximum	48 inches (122 cm)

Splices: Splices on the tape are intended for continuous processing.

Roll Width	Maximum Number of Splices per Roll
≤ 8 inches (20 cm)	2 per 72 - 100 yards (65.8 - 91 meters)
	3 per 101 - 200 yd (92 - 183 m)
	6 per 201 - 400 yd (184 - 366 m)
	8 per 401 - 700 yd (367 - 640 m)

Recommended Storage and Rollstock Shelf Life:

Product as supplied in original packaging will maintain stated properties for a period of two (2) years from date stamped on shipping container when stored at temperatures of 50-80°F (10-27°C) and a relative humidity between 40-60 percent.

Please see reverse side for important product, safety and warranty information.

Product and Safety Information: User is solely responsible for determining the suitability of 3M samples and products for the intended use including any necessary safety or toxicity assessment. 3M will provide Material Safety Data Sheets or equivalent and summary results of biocompatibility testing upon request. In every case before using any product in full scale production users should conduct their own tests to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purposes under their own operating conditions.

Notice: Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendations to practice any invention covered by any patent, without authority from the owners of this patent.

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To have a sales representative contact you, to request samples or clinical and safety summaries, please contact us at 3M HELPLINE 800-228-3957 (U.S.) or for international inquiries, please contact your local country representative.



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